

CLAIMS

1. A condensation heat exchanger, which comprises two  
5 coaxial tube bundles (2a, 2b), one of which acts as  
primary exchanger and the other of which acts as  
secondary exchanger, each of these bundles consisting  
of a tube or of a group of tubes arranged end-to-end,  
10 forming a helical coil, in which the wall of the  
tube(s) is produced from a material that is a good  
conductor of heat and has a flattened, oval cross  
section, the major axis of which is perpendicular or  
approximately perpendicular to the axis (X-X') of the  
15 helix, while the width of the gap separating two  
adjacent turns is constant and, particularly, smaller  
than the thickness of said cross section, said bundles  
(2a, 2b) being mounted securely inside a  
gas-impermeable jacket (1), means being provided in  
20 order to circulate at least one fluid to be heated,  
such as cold water, inside the tube(s) forming said  
bundles (2a, 2b), said jacket (1) having a  
gas-evacuation sleeve (122), the exchanger being  
arranged in such a way that a first hot gas - called  
25 principal hot gas - is let into said jacket (1) and  
channeled therein in such a manner that it flows  
radially, or approximately radially, through said  
bundles, passing through the gaps separating its turns,  
a deflection system (7) also being interposed between  
30 these two bundles and arranged in such a manner that  
this principal hot gas first flows through the primary  
exchanger (2a), passing between the gaps separating its  
turns from the inside to the outside, then flows  
through the secondary exchanger (2b), passing between  
35 the gaps separating its turns from the outside to the  
inside, after which it is evacuated to the outside via  
said sleeve (122), characterized in that, on the one  
hand, said deflection system (7) is composed of two  
plates (7a, 7b) called deflection plates, produced from  
a thermally insulating material, and in that, on the

other hand, it includes means for introducing a second hot gas - called additional hot gas - inside said jacket (1) between the two thermally insulating deflection plates (7a, 7b) and to channel it such that  
5 it flows directly, radially or approximately radially, through the secondary exchanger (2b), passing between the gaps separating its turns from the outside to the inside, either alone or at the same time as the principal hot gas that has already flown through the  
10 turns of the tube bundle (2a) acting as primary exchanger, after which it is evacuated to the outside via said sleeve (122).

2. A condensation heat exchanger, associated with a  
15 gas or fuel-oil burner (6), which comprises two coaxial tube bundles (2a, 2b) placed end-to-end, one of which acts as primary exchanger and the other of which acts as secondary exchanger, each of these bundles consisting of a tube or of a group of tubes arranged  
20 end-to-end, forming a helical coil, in which the wall of the tube(s) is produced from a material that is a good conductor of heat and has a flattened, oval cross section, the major axis of which is perpendicular or approximately perpendicular to the axis (X-X') of the  
25 helix, while the width of the gap separating two adjacent turns is constant and, particularly, smaller than the thickness of said cross section, said bundles (2a, 2b) being mounted securely inside a gas-impermeable jacket (1), means being provided in  
30 order to circulate at least one fluid to be heated, in particular cold water, inside the tube(s) forming said bundles (2a, 2b), said jacket (1) having a burnt-gas-evacuation sleeve (122), the exchanger being arranged such that the hot gases generated by the  
35 burner (6) flow radially, or approximately radially, through said bundles, passing through the gaps separating its turns, a deflection system (7) also being interposed between these two bundles and arranged in such a manner that the hot gases generated by the

burner first flow through the primary exchanger (2a),  
flowing through the gaps separating its turns from the  
inside to the outside, then the secondary exchanger  
(2b), flowing through the gaps separating its turns  
5 from the outside to the inside, after which they are  
evacuated to the outside via said sleeve (122),  
characterized in that, on the one hand, said deflection  
system (7) is composed of two plates (7a, 7b), called  
deflection plates, produced from a heat-refractory,  
10 thermally insulating material, for example based on  
ceramics, centered on said axis of the helix (X-X'),  
arranged in parallel, side-by-side, with a certain  
spacing, and one (7a) of which closes one side of the  
tube bundle (2a) acting as primary exchanger, while the  
15 other closes the adjacent side of the tube bundle (2b)  
acting as secondary exchanger, and in that, on the  
other hand, the wall of the jacket (1) is penetrated by  
a line (8) fitted to convey an additional hot gas from  
the outside to the inside of the jacket (1), into the  
20 space ( $\Omega$ ) between these two plates (7a, 7b) such that  
this hot gas can flow through the gaps separating the  
turns of the tube bundle (2b) acting as secondary  
exchanger from the outside to the inside, either alone  
or at the same time as the hot gases generated by the  
25 burner that have already flowed through the turns of  
the tube bundle (2a) acting as primary exchanger, after  
which they are evacuated toward the outside via said  
sleeve (122).

30 3. The heat exchanger as claimed in claim 1 or 2,  
characterized in that said deflection plates (7a, 7b)  
are disks each fixed coaxially to the end of a bundle  
(2a, 2b, respectively) so as to block off the inner  
space thereof in a gastight manner.

35 4. The heat exchanger as claimed in one of claims 1  
to 3, characterized in that said deflection plates (7a,  
7b) are connected together by spacers (700).

5. The heat exchanger as claimed in one of claims 1 to 4, characterized in that the inner space of the tube bundle (2a) acting as primary exchanger is blocked off at one end by one (7a) of said deflection plates and, at its other end, by a door (4) fixed to the façade of the exchanger, this door being penetrated by the burner (6) and integral with the latter.

6. The heat exchanger as claimed in one of claims 1 to 5, characterized in that the inner space of the tube bundle (2b) acting as secondary exchanger is blocked off at one end by one (7b) of said deflection plates and, at its other end, by the rear wall (12) of said jacket (1).

7. The heat exchanger as claimed in one of claims 1 to 6, the jacket of which is made from plastic while the line (8) fitted in order to convey a hot gas from the outside of the exchanger to the inside of the jacket (1), in the space between these two plates (7a, 7b), is made from metal, characterized in that the end wall (13) of said jacket (1) has an opening for the passage and for holding said metal (8), and in that this opening has a rim (131) turned toward the inside of the jacket (1), this line (8) being fixed to said rim (131) by means of a peripheral seal (80) made from thermally insulating material, for example from ceramics.

8. The heat exchanger as claimed in one of claims 1 to 7, characterized in that said line (8) has a substantially rectangular cross section, the large sides of which extend parallel to the planes of said deflection plates (7a, 7b).

9. The condensation heat exchanger as claimed in one of claims 1 to 8, characterized in that the tube bundle (2a) acting as primary exchanger has an axial length

substantially greater than that of the tube bundle (2b) acting as secondary exchanger.

5 10. The heat exchanger as claimed in one of claims 1 to 9, characterized in that it is fitted in order to allow the circulation and heating of a single fluid, in particular cold water, inside the tube(s) forming said bundles (2a, 2b).

10 11. The heat exchanger as claimed in one of claims 1 to 9, characterized in that it is fitted in order to allow the circulation and heating of at least two different fluids circulating separately inside the tubes forming said bundles (2a, 2b).

15 12. The heat exchanger as claimed in claim 11, characterized in that it is fitted in order to allow the circulation and heating of two different fluids circulating separately, one inside the tube(s) forming  
20 the bundle (2a) acting as primary exchanger, the other inside the tube(s) forming the bundle (2b) acting as secondary exchanger.